

## **481 INSTRUCTION SHEET**

10481 INSTSHEET DWG IS-0481-R3

## USED FOR 481, 482, 487 INSIDE RELEASES MOUNTING INSTRUCTIONS

- 1. Drill a  $^3\!4$ " diameter (19.1mm) hole through the door from the warm side at the location of latch inside release hole. Hole must be square to door surface for proper alignment and operation. For rods using a cross pin, drill a 1" diameter (25.4 mm) x 2" deep pocket from the cold side to accommodate pin and washers.
- 2. Mount to the door using (3) number 10 (5.0mm) round head screws. FOR FREEZERS, fill warm side of cavity with low temperature grease to limit air infiltration and ice formation.

## 3. TEST TO ASSURE LATCH RELEASE FUNCTION. WARNING: Function is critical. Entrapment in freezer can cause severe injury or death.

